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D5623-044
Job Sheet 187732



Part No: D5623-044

Job Qty: 10 ea

Part Name: 429 - AFT Wearplate - OEM Replacement - RH



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 12/12/18

Job Tracking No:

Due Date: 12/24/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs	12/24/18	12/24/18	0.00	1.25	Waterjet - Flow		SC 18/12/18
120	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/12/18 DAS
130	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC8-2		DEC 18 2018 68
140	Brake NC	10 pcs	12/24/18	12/24/18	0.12	0.08	Brake NC 1		30 DAS 89
150	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC5		30 38
160	Large Fab	10 pcs	12/24/18	12/24/18	0.00	2.50	Large Fab 1		SL 9-89
170	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC9		SL
180	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC5		d
190	HandFinish	10 pcs	12/24/18	12/24/18	0.00	0.27	HandFinish4		2018/12/23
200	QC	10 pcs	12/24/18	12/24/18	0.00	0.00	QC3		30
210	Packaging	10 pcs	12/24/18	12/24/18	0.00	0.00	Packaging3-1	ST2603 80	DEC 28 2018 DAS
220	QC21-SA	10 Ea	12/24/18	12/24/18	0.00	0.00	QC21		DEC 28 2018 70

Part Op 110 - 1-Cut D5623-3F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 160 - Weld as per dwg. -Index clamp as per dwg note 11

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 and 4**** ON DWG AND QSI

BATCH:

210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	11.9100 sf (1.191 ea)	110-Waterjet - Flow - 1	5136471
MS21920-25	Clamp	10 Ea (1 ea)	160-Large Fab	5131188

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	12	155	0
160-Large Fab	MS21920-25	10	254	0

Part Specifications

Specifications could not be found.

Plex 12/17/18 3:41 PM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	187732
Description: 429 - AFT wear plate - OEM replacement		Part Number:	D5623-044
Inspection Dwg: D5623	Rev: B	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,188	+0,005 - 0,001	0,190	1		15x01	
0,344	+0,006 - 0,001	0,344	1		19/2	
57,43	+/- 0,030	57,43	1			
55,362	+/- 0,010	55,365	1			
24,924	+/- 0,010	24,925	1			
21,424	+/- 0,010	21,425	1			
16,299	+/- 0,010	16,300	1			
12,79	+/- 0,030	12,79	1			
7,487	+/- 0,010	7,490	1			
4,250	+/- 0,010	4,250	1			
16,75	+/- 0,030	16,75	1			
0,38	+/- 0,030	0,382	1			
2,200	+/- 0,010	2,201	1			
3,00	+/- 0,030	3,006	1			
2,00	+/- 0,030	2,017	1			
2,400	+/- 0,010	2,404	1			
3,25	+/- 0,030	3,258	1			
0,38	+/- 0,030	0,383	1			
0,40	+/- 0,030	0,401	1			
0,50	+/- 0,030	0,499	1			
0,75	+/- 0,030	0,75	1			
0,51	+/- 0,030	0,515	1			
0,31	+/- 0,030	0,312	1			
0,38	+/- 0,030	0,382	1			
0,75	+/- 0,030	0,752	1			
1,00	+/- 0,030	1,001	1			
0,79	+/- 0,030	0,794	1			
0,063	+/- 0,010	0,058	1			

Measured by: SC	Checked by: DAS 68	QC Inspector:
Date: 18/12/18	Date: DEC 18 2018	Date:

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Container No: S138515



Part: D5623 - 044

Job No: 187732

Serial No/Batch: S138515

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/18/18